

# SAFETY DATA SHEET



## 1. Identification

**Covestro LLC**  
**1 Covestro Circle**  
**Pittsburgh, PA 15205**  
**USA**

### TRANSPORTATION EMERGENCY

CALL CHEMTREC: (800) 424-9300  
INTERNATIONAL: (703) 527-3887

### NON-TRANSPORTATION

Emergency Phone: Call Chemtrec  
Information Phone: (844) 646-0545

**Product Name:** MAKROLON 6485 900652  
**Material Number:** 81599491  
**Chemical Family:** Thermoplastic Polymer  
**Use:** Production of molded plastic articles

## 2. Hazards Identification

### GHS Classification

This product is not hazardous in the form in which it is shipped by the manufacturer.

### GHS Label Elements

Signal word: Warning

Hazard statements: If fine particles are generated during further processing, handling or by other means, product may form combustible dust concentrations in air.

## 3. Composition/Information on Ingredients

### Hazardous Components

The following potentially hazardous ingredient(s) are used to formulate this product. As supplied, the ingredient(s) are bound in the polymer matrix. Because they are bound in the matrix, they are not expected to create any unusual hazards when handled and processed according to good manufacturing and industrial hygiene practices and the guidelines provided in this SDS.

<u>Weight Percent</u>	<u>Components</u>	<u>CAS-No.</u>	<u>Classification</u>
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0.1 - 1%	Carbon Black	1333-86-4	Carcinogenicity Category 2 Inhalation. Specific target organ toxicity - single exposure Category 3 Respiratory system.
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The specific chemical identity and/or exact percentage of component(s) have been withheld as a trade secret.

#### 4. First Aid Measures

##### Most Important Symptom(s)/Effect(s)

**Acute:** Contact with heated material can cause thermal burns., Gases and fumes evolved during the thermal processing or decomposition of this material may irritate the eyes, skin or respiratory tract.

##### Eye Contact

In case of contact, flush eyes with plenty of lukewarm water.

##### Skin Contact

Cool melted product on skin with plenty of water. Do not remove solidified product. Get medical attention if thermal burn occurs.

##### Inhalation

Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion.

##### Ingestion

Get medical attention.

#### 5. Firefighting Measures

**Suitable Extinguishing Media:** Water fog, Dry chemical, Carbon dioxide (CO2), Foam

**Unsuitable Extinguishing Media:** High Pressure Water Streams

##### Fire Fighting Procedure

Firefighters should be equipped with self-contained breathing apparatus to protect against potentially toxic and irritating fumes.

##### Hazardous Decomposition Products

By Fire and Thermal Decomposition: ; Phenol Carbon oxides, Hazardous decomposition products due to incomplete combustion

##### Unusual Fire/Explosion Hazards

Toxic and irritating gases/fumes may be given off during burning or thermal decomposition. Avoid generating dust: fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard.

#### 6. Accidental Release Measures

##### Spill and Leak Procedures

If molten, allow material to cool and place into an appropriate marked container for disposal. Sweep up and

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shovel into suitable containers for disposal. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture as they are released into the atmosphere in sufficient concentrations. Avoid dispersal of dust in the air (e.g., cleaning dust from surfaces with compressed air).

## 7. Handling and Storage

### Handling/Storage Precautions

Handle in accordance with good industrial hygiene and safety practices. Wash thoroughly after handling. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dust does not accumulate on surfaces. Solid particulate can generate electrical charging during operations such as unloading from containers and pneumatic transfer. Provide adequate precautions, such as electrical grounding and bonding, where conductive equipment is involved.

### Storage Period:

None.

### Storage Temperature

**Maximum:** 49 °C (120.2 °F)

### Storage Conditions

Containers should be tightly closed to prevent contamination with foreign materials and moisture.

### Substances to Avoid

None known.

## 8. Exposure Controls/Personal Protection

The recommendations in this section should not be a substitute for a personal protective equipment (PPE) assessment performed by the employer as required by 29 CFR 1910 Subpart I.

### Exposure Limits

#### Carbon Black (1333-86-4)

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)  
Permissible exposure limit: 3.5 mg/m<sup>3</sup>

US. ACGIH Threshold Limit Values  
Time Weighted Average (TWA): 3 mg/m<sup>3</sup> (Inhalable fraction.)

US. ACGIH Threshold Limit Values  
Hazard Designation: Group A3 Confirmed animal carcinogen with unknown relevance to humans.

Any component which is listed in section 3 and is not listed in this section does not have a known ACGIH TLV, OSHA PEL or supplier recommended occupational exposure limit.

### Industrial Hygiene/Ventilation Measures

General dilution and local exhaust as necessary to control airborne vapors, mists, dusts and thermal decomposition products below appropriate airborne concentration standards/guidelines, especially during cutting, grinding and high heat operations.

### Respiratory Protection

Although no exposure limit has been established for this product, the OSHA PEL for Particulates Not Otherwise Regulated (PNOR) of 15 mg/m<sup>3</sup> - total dust, 5 mg/m<sup>3</sup> - respirable fraction is recommended. In addition, the ACGIH recommends 3 mg/m<sup>3</sup> - respirable particles and 10 mg/m<sup>3</sup> - inhalable particles for Particles (insoluble or poorly soluble) Not Otherwise Specified (PNOS)., In the event that these limits are exceeded, an air purifying respirator (APR) equipped with particulate (P100) cartridges is recommended.

### Hand Protection

Ensure gloves remain in good condition during use and replace if any deterioration is observed.

Wear heat resistant gloves when handling molten material.

### Eye Protection

Safety glasses with side-shields

### Skin Protection

No special skin protection requirements during normal handling and use.

### Additional Protective Measures

Employees should wash their hands and face before eating, drinking, or using tobacco products. Educate and train employees in the safe use and handling of this product. Purgings should be collected as small flat thin shapes or thin strands to allow for rapid cooling.

## 9. Physical and Chemical Properties

<b>State of Matter:</b>	solid
<b>Appearance:</b>	pellets
<b>Color:</b>	Black, Opaque
<b>Odor:</b>	Odorless
<b>Odor Threshold:</b>	No Data Available
<b>pH:</b>	No Data Available
<b>Melting Point:</b>	220 °C (428 °F)
<b>Boiling Point:</b>	No Data Available
<b>Flash Point:</b>	320 °C (608 °F)
<b>Evaporation Rate:</b>	No Data Available
<b>Flammability:</b>	No Data Available
<b>Lower Explosion Limit:</b>	No Data Available
<b>Upper Explosion Limit:</b>	No Data Available
<b>Vapor Pressure:</b>	not applicable
<b>Vapor Density:</b>	No Data Available
<b>Density:</b>	not applicable
<b>Relative Vapor Density:</b>	No Data Available
<b>Specific Gravity:</b>	Approximately 1.11
<b>Solubility in Water:</b>	practically insoluble
<b>Partition Coefficient: n-octanol/water:</b>	No Data Available
<b>Auto-ignition Temperature:</b>	> 450 °C (> 842 °F)
<b>Decomposition Temperature:</b>	>= 380 °C (716 °F)
<b>Softening point:</b>	130 - 160 °C (266 - 320 °F)
<b>Dynamic Viscosity:</b>	not applicable
<b>Kinematic Viscosity:</b>	No Data Available
<b>Bulk Density:</b>	600 - 700 kg/m <sup>3</sup>
<b>Self Ignition:</b>	not applicable

## 10. Stability and Reactivity

### Hazardous Reactions

Hazardous polymerisation does not occur.

### Stability

Stable

### Materials to Avoid

None known.

### Conditions to Avoid

Generation of dust clouds.

### Hazardous Decomposition Products

By Fire and Thermal Decomposition: Phenol; Carbon oxides, Hazardous decomposition products due to incomplete combustion

## 11. Toxicological Information

### Likely Routes of Exposure:

Inhalation  
Skin Contact  
Eye Contact

### Health Effects and Symptoms

**Acute:** Contact with heated material can cause thermal burns., Gases and fumes evolved during the thermal processing or decomposition of this material may irritate the eyes, skin or respiratory tract.

### Toxicity Data for: MAKROLON 6485 900652

No data available for this product.

### Toxicity Data for: Carbon Black

#### Acute Oral Toxicity

LD50: > 8,000 mg/kg (rat, male/female) (OECD Test Guideline 401)

#### Acute Dermal Toxicity

LD50: > 3,000 mg/kg (rabbit)

#### Skin Irritation

rabbit, Non-irritating

#### Eye Irritation

Human, non-irritant

#### Sensitization

Buehler Test: negative (Guinea pig, OECD Test Guideline 406)

Skin sensitization (local lymph node assay (LLNA)):: negative (Mouse, OECD Test Guideline 429)

#### Repeated Dose Toxicity

13 weeks, Inhalative: NOAEL: 0.0011 mg/kg, (rat, )

**Mutagenicity**

Genetic Toxicity in Vitro:

Salmonella/microsome test (Ames test): negative

Mammalian cell - gene mutation assay: positive (other mammalian cell line, Metabolic Activation: without)

Micronucleus test: positive (other human cell line, Metabolic Activation: without)

Genetic Toxicity in Vivo:

Other assay: negative (Mouse, male, intraperitoneal)  
negative

**Carcinogenicity**

Several inhalation studies involving carbon black in female rats have shown increases in benign and malignant lung tumors. Although a large body of data on possible mechanisms of carcinogenicity in rats was considered by the IARC Working Group, it was not possible to state with confidence that the mechanisms of carcinogenicity in rats correlate to exposure in humans. Tumors have not been observed in other animal species (i.e., mouse and hamster) under similar circumstances and study conditions.

**Developmental Toxicity/Teratogenicity**

rat, female, Inhalative, 10 days, daily,

**Other Relevant Toxicity Information**

May cause irritation of respiratory tract.

**Carcinogenicity:**

Carbon Black

IARC - Overall evaluation: 2B Possibly carcinogenic to humans.

**12. Ecological Information****Ecological Data for: MAKROLON 6485 900652**

No data available for this product.

**Ecological Data for Carbon Black****Acute and Prolonged Toxicity to Fish**

LC0: > 1,000 mg/l (Danio rerio (zebra fish), 96 h)

**Acute Toxicity to Aquatic Invertebrates**

EC50: > 5,600 mg/l (Water flea (Daphnia magna), 24 h)

**Toxicity to Microorganisms**

EC0: 100 - 800 mg/l, (Activated sludge microorganisms, 3 h)

**13. Disposal Considerations****Waste Disposal Method**

Waste disposal should be in accordance with existing federal, state and local environmental control laws.

**14. Transportation Information****Land transport (DOT)**

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Non-Regulated

Sea transport (IMDG)

Non-Regulated

Air transport (ICAO/IATA)

Non-Regulated

**15. Regulatory Information**

United States Federal Regulations

**US. Toxic Substances Control Act:** Listed on the TSCA Inventory.

No substances are subject to TSCA 12(b) export notification requirements.

**US. EPA CERCLA Hazardous Substances (40 CFR 302) Components:**

None

**SARA Section 311/312 Hazard Categories:**

Non-hazardous under Section 311/312

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A) Components:**

None

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required Components:**

None

**US. EPA Resource Conservation and Recovery Act (RCRA) Composite List of Hazardous Wastes and Appendix VIII Hazardous Constituents (40 CFR 261):**

Under RCRA, it is the responsibility of the person who generates a solid waste, as defined in 40 CFR 261.2, to determine if that waste is a hazardous waste.

State Right-To-Know Information

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections of the SDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

The concentrations reported below in units of parts per million (ppm) or parts per billion (ppb) are maximum values.

**Massachusetts, New Jersey or Pennsylvania Right to Know Substance Lists:**

<u>Weight percent</u>	<u>Components</u>	<u>CAS-No.</u>
>=1%	Bisphenol A Polycarbonate	25971-63-5
0.1 - 1%	Carbon Black	1333-86-4

**New Jersey Environmental Hazardous Substances List and/or New Jersey RTK Special Hazardous Substances Lists:**

<u>Weight percent</u>	<u>Components</u>	<u>CAS-No.</u>
0.1 - 1%	Carbon Black	1333-86-4
0.1 - 1%	Polymer	CAS# is a trade secret

**Massachusetts Right to Know Extraordinarily Hazardous Substance List:**

<u>Weight percent</u>	<u>Components</u>	<u>CAS-No.</u>
35 - 40 ppm	Phenol	108-95-2
5 - 10 ppm	Styrene	100-42-5
<=3 ppm	Methylene Chloride	75-09-2

**California Prop. 65:**

Warning! This product contains chemical(s) known to the State of California to be Carcinogenic.

<u>Weight percent</u>	<u>Components</u>	<u>CAS-No.</u>
0.1 - 1%	Carbon Black	1333-86-4
<1 ppm	Acrylonitrile	107-13-1
<=3 ppm	Methylene Chloride	75-09-2

Based on information provided by our suppliers, this product is considered "DRC Conflict Free" as defined by the SEC Conflict Minerals Final Rule (Release No. 34-67716; File No. S7-40-10; Date: 2012-08-22).

**16. Other Information**

The method of hazard communication for Covestro LLC is comprised of product labels and safety data sheets. Safety data sheets for all of our products and general product declarations are available for download at [www.productsafetyfirst.covestro.com](http://www.productsafetyfirst.covestro.com).

Contact: Product Safety Department  
Telephone: (412) 413-2835  
SDS Number: 112000051586  
Version Date: 12/30/2016  
SDS Version: 2.2

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|| Changes since the last version are highlighted in the margin. This version replaces all previous versions.